



## QUALITY DOSSIER

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## QUALITY DOSSIER INDEX

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## SELF-AUDIT QUALITY QUESTIONNAIRE

1. Company Information
<b>SOLUTEX GC, S.L.</b>
<b>Global Headquarters:</b> <b>Av. de la Transición Española 24, 3ª Pl., Edificio Gamma. 28108 Alcobendas, Madrid, Spain</b> <b>Phone: +34 918.060.477</b> <b>Fax: +34 918.060.605</b>
<b>Manufacturing plant</b> <b>Polígono Industrial El Zafranar, Calle Rioja, 6, 50550 Mallén, Zaragoza, Spain</b> <b>Phone: +34 976.866.314</b> <b>Fax: +34 976.850.123</b>

2. General Information			YES	NO	NA
2.1.	Are customer audits and/or inspections by agencies permitted?		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2.2.	Is the decision to release or reject a product for sale independent from production?		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2.3.	Who is signing the Certificate of Analysis?	QA MANAGER (RAQUEL YEREGUI)			
2.4.	Who is responsible for the final product release?	QA MANAGER (RAQUEL YEREGUI)			
2.5.	Who is responsible for quality matters?	HEAD OF QUALITY (RAFAEL GRACIA)			
2.6.	What kind of product do you manufacture				
	• Bulk raw materials?		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Bulk raw materials for pharmaceuticals?		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Active pharmaceutical ingredients?		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Technical products?		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
	• Packaging material?		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
	• Others?		<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
	Please, specify:				

## SELF-AUDIT QUALITY QUESTIONNAIRE

2. General Information			YES	NO	NA
2.7.	Has the facility been registered with the FDA (Food Facility Registration Number)?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
2.8.	Is a cGMP program in place?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
2.8.1.	If yes, does it conform to a government regulation, i.e. Part 111, Part 117, etc.?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
2.9.	Does the company/facility have programs in place for the following?				
	• Allergen(s)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
	• GMO/IP	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
	• HACCP/Food Safety	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
2.10.	Does the company/facility have programs in place for the following?				
	Are incoming materials inspected for damage, contamination, etc.?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
	Is rejected material identified, segregated and dispositioned?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
	Are records kept showing material disposition?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

## SELF-AUDIT QUALITY QUESTIONNAIRE

3. Personnel, Training and Education				
		YES	NO	NA
3.1.	Do you have written job descriptions for all personnel?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3.2.	Do you have procedures that document how you perform training?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3.3.	Do you maintain records of the training?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3.4.	Are personnel aware that products are used for the manufacturing of food products?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3.5.	Does the Training Program in place have the following elements?			
	• Formal Introduction to Regulatory Guidance (GMP, ISO, etc.)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• New Hire Program	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Specific training e.g. clean room or handling hazardous materials?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Periodic assessment of practical effectiveness?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Periodic refresher training programs for established employees?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• At the start of new product manufacturing?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• When new methods are used?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Quality techniques for production people?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3.6.	Does your training program emphasise?			
	• Product integrity?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Hygiene?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Cleanliness?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

## SELF-AUDIT QUALITY QUESTIONNAIRE

4. Facility and Utilities		YES	NO	NA
4.1.	Do you have written job descriptions for all personnel?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.2.	Are there separate areas for:			
	• Handling of starting materials?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Manufacturing?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Quarantined finished products or are other control systems in place?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Approved finished products?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Packaging and dispatch?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Rest and eating?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.3.	Does the present design prevent:			
	• Chemical contamination?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Physical contamination?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Microbial contamination?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.4.	Are your working-rooms:			
	• Of proper size for the intended functions?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Satisfactorily lighted, air-conditioned?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Clean and cleaned-up?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Designed to avoid (cross-) contamination?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Supplied with security and fire protection measurements?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.5.	Do you have written Good House Keeping Procedures?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.5.1.	If yes, do you maintain follow-up records of these procedures?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.6.	Do your manufacturing locations follow Good Manufacturing Practices?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.7.	Are your sites inspected by the FDA or national (health) authorities?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.8.	Are plant supply pipelines identified and labelled?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.9.	Do you monitor the quality of the water used to prepare standards and reagents?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.10.	Do you monitor the quality of the water used during the manufacturing process?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4.11.	What are the normal hours of operation of the facility?	24 h/d, 7 d/w and 350 d/y		

## SELF-AUDIT QUALITY QUESTIONNAIRE

5. Machines and Equipment				
		YES	NO	NA
5.1.	Is the production line single purpose?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
5.2.	Is the production line multi-purpose?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.3.	Is there a maintenance and preventative maintenance program?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.4.	Do you have written maintenance and calibration procedures for critical equipment?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.5.	Is equipment calibrated, e.g., calibration stickers are present?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.6.	Are these calibrations traceable back to national standards?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.7.	Do you retain records of calibration as evidence of control?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.8.	Is there a cleaning plan/procedure for production machines, equipment?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.9.	Have the cleaning and sterilisation processes been validated?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.10.	Is any manufacturing equipment software controlled?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.11.	Are equipment and tests validated?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.12.	Do you retain records of validation as evidence of control?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.13.	If yes,			
	• Is the software validated?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Are software modifications implemented by manufacturing personnel?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
	• Is there a procedure concerning change of software and its copying?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Is the security of software controlled?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5.14.	Do you contract out any of the following services?			
	Instrument Calibration?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	Preventative / Breakdown Maintenance?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

## SELF-AUDIT QUALITY QUESTIONNAIRE

6. Production and Process Control				
		YES	NO	NA
6.1.	Is your manufacturing process validated?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.2.	How do you define your lot/batch?	<i>Depends on the product, normally the batch is defined by the customer's order.</i>		
6.3.	How and by whom are lot/batch numbers assigned?	<i>Traceability System</i>		
6.4.	What is your normal lot/batch size?	<i>760 kgs</i>		
6.5.	Does each lot/batch have an identification number?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.6.	Please, describe your batch numbering system and provide an example: <i>Assigned by software, P-XXXXX- acronym. Where XXXXX belongs to identification of the manufacturing process followed by acronym. Example:P-12345- 51175Omegetex4618</i>			
6.7.	If, for capacity reasons, more than one lot of material is used per lot/batch:			
	• Is the lot/batch being homogenised prior to packaging?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Is the homogenisation operation validated?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.8.	Do you use written procedures for each product supplied to the market?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.9.	Are these procedures approved by QA?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.10.	Do you have a batch record for each batch/lot manufactured?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.11.	Does each batch/lot contain the following:			
	• Description, Lot Number & Quantities of Material used?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Processing Conditions (Temperature, Times etc)?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• The identification of the Person who performed the particular step?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Results of any In-process tests?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• All deviations from standard conditions?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• All cleaning operations carried out before & after batch manufacture?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• If yes, are these records formally checked and approved by QA?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• If yes, for how long do you keep the batch records?	7 years		
6.12.	Do you maintain lot separation during the following:			
	• Manufacturing?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Packaging?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Storage?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.13.	Do you maintain cleaning, use & maintenance records/logs?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.14.	Are computers used to store records of manufacture, testing, storage or distribution?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• If yes, have these computer systems been validated?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.15.	Is an electronic system used to control the status of materials and products?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>



## SELF-AUDIT QUALITY QUESTIONNAIRE

6. Production and Process Control		YES	NO	NA
6.16.	If so, has this system been validated to comply with 21 CFR 21, Electronic Records, Electronic Signature?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.17.	Do all product containers bear labels, e.g., batch/lot number, product name etc.?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.18.	Is there expiry or retest dates defined for all material?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.19.	Are there storage conditions defined for all material?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.20.	Is the facility continually monitored for temperature?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.21.	Is the product identifiable throughout the manufacturing process?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.22.	Is traceability of all raw materials used, maintained throughout manufacture?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.23.	Is there a procedure in place to prevent cross-contamination?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.24.	Are line clearances undertaken between product changes?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.25.	Do you use dedicated equipment for the production of the product in question?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
	If no, please provide details of other product types manufactured using this equipment:			
	<i>Other concentrates Omega3 from fish oil and Algae oil</i>			
6.26.	Is testing or inspection performed between processes or manufacturing stages?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.27.	Is testing or inspection performed on finished products?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.28.	Are rejected lots identified as such and separated?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.29.	Do you perform a failure investigation in case of a reject?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.30.	Is reprocessing of rejected lots documented?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.31.	Do you have a procedure covering rework/reprocessing or recovery of material?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.32.	Is non-conforming product blended with conforming product to meet specification?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.33.	Is there a procedure that defines when blending of non-conforming product is allowed?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.34.	How long do you keep the analytical and production records (number of years)?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.35.	Do you have plant shutdowns (holidays, maintenance)?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<i>Yes, by maintenance</i>			<input type="checkbox"/>
6.36.	Do you have procedures for pest control?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6.37.	Do you use a qualified and certified pest controller	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

## SELF-AUDIT QUALITY QUESTIONNAIRE

7. Materials Control				
		YES	NO	NA
7.1.	Do you have an approved supplier list?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.2.	Do you have supplier agreements that require notification of any change?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.3.	Do you have written specifications for all incoming raw material?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.4.	Who is responsible for establishing and approving the specifications of raw materials?	QA Department		
7.5.	Do you require a manufacturer's certificate of analysis for all material received?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.6.	Are Certificates of Analysis routinely compared against a written specification?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.7.	Do you routinely test received materials to verify conformance with specifications?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.8.	Do you have procedures for the control of raw materials?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.9.	Are records kept that show full traceability of raw materials?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.10.	Do you maintain information records for raw materials which include the following:			
	• Lot Identity?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Suppliers Lot Number?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Date of Receipt?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Quantity?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Supplier's name?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Shelf Life?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Test Results?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Specification?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Accepted/Rejected?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Retained Sample?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.11.	Please describe how material is issued from stock:	FIFO		
7.12.	Do you have defined areas for material Receipt, Identification, Sampling and Quarantine?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.13.	Are scheduled stock checks performed?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7.14.	Do you have a rework/reprocess policy?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

## SELF-AUDIT QUALITY QUESTIONNAIRE

8. Quality Control				
		YES	NO	NA
8.1.	Is Quality Control (QC) independent of Production?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.2.	Does the facility have in-house laboratory that performs raw material, in process control and finished material testing?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<i>Our quality control laboratory is located near the city of Zaragoza at Utebo (Zaragoza). It is 40 kms from manufacturing plant. The laboratory is accredited according to ISO/IEC 17025</i>			
8.3.	Are records kept of all samples that are submitted to the laboratories?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.4.	If Yes, do these records include the following:			
	• Date sample received?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Identity of samples?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Results of testing?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Date sample taken?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.5.	Are there formal written procedures for all performed tests?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.6.	Are the analytical methods validated?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.7.	Are control samples routinely run with assays?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.8.	Are analytical calculations checked by a second person?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.9.	Do you perform trend analysis on analytical results?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.10.	Are the results of reference standard testing maintained on file?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.11.	Is there a procedure for documenting and investigating out-of-specification results?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.12.	Do you use any contract laboratories?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.13.	Have you qualified/evaluated these contract laboratories?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.14.	What types of testing is contracted out?	<i>Mainly contaminants and micro not tested in our laboratory: Dioxins &amp; PCBs, pesticides, some micro analysis, etc.</i>		
8.15.	Are quality standards or written control procedures available for:			
	• Starting materials?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• In-process control?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Physical identification at all stages (e.g. labelling of semi-finished products)?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Finished products?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Microbiological control?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.16.	Are records kept of all control results?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• If yes, for how long do you keep those records? 7 years	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Is your critical analytical laboratory equipment fully qualified?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Is there a maintenance plan/procedure for laboratory equipment?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

## SELF-AUDIT QUALITY QUESTIONNAIRE

8. Quality Control					
			YES	NO	NA
8.16.1.	If yes:				
	• Do you have a calibration scheme?		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Do you have calibration instructions?		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Do you keep all records of calibration performances?		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Does any laboratory equipment have software control?		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.16.2.	If yes:				
	• Is the software validated?		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Are modifications of software (or its use) implemented by laboratory personnel?		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Is there a procedure concerning change of software and its copying?		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Is the security of software controlled?		<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8.17.	Are samples of end product taken by appropriate trained personnel?			<input checked="" type="checkbox"/>	<input type="checkbox"/>
8.18.	Which sampling plan do you use:				
	• For starting materials?	Each batch			
	• For finished products?	Each batch			
8.19.	Do you analyse each sample?			<input checked="" type="checkbox"/>	<input type="checkbox"/>
8.20.	Do you keep retain samples of each lot?			<input checked="" type="checkbox"/>	<input type="checkbox"/>
8.21.	How long do you keep retain samples?	2 years			
8.22.	Is there a procedure in place to establish and manage reference standards?			<input checked="" type="checkbox"/>	<input type="checkbox"/>

## SELF-AUDIT QUALITY QUESTIONNAIRE

9. Quality Assurance		YES	NO	NA
9.1.	Is there an independent Quality Assurance (QA) department within the company?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9.2.	Who is responsible for evaluation and approval?			
	• of specifications of end products?	QA MANAGER		
	• of critical manufacturing process parameters?	QA MANAGER		
9.3.	Do you have procedures covering the release or rejection of material?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9.4.	Who is responsible for release and reject of your end product?	QA MANAGER		
9.5.	On which quality data do you base the release of the product? <i>Specification</i>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9.6.	Are batch records reviewed / approved before the batch is dispatched?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9.7.	Are deviations and non-conformances investigated, documented and filed?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9.8.	Do you communicate doubts regarding the quality of the product to the customers?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9.8.1.	Even when the product is still within specification?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9.9.	Would you notify your Customer of significant deviations during manufacturing?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9.10.	Do you introduce changes according to a written procedure?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9.11.	Do you inform your customers about changes? <i>Major changes</i>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9.12.	Do you wait for approval of customers on major changes?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9.13.	Would you notify your Customer in writing prior to implementing significant changes?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9.14.	Would you notify your Customer in writing prior to implementing major facility changes?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9.15.	How is senior management informed of related issues?	weekly department meeting		
9.16.	Do you supply a Certificate of Analysis with each batch?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9.16.1.	If 'YES,' will the Certificate of Analysis include actual analytical results?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9.17.	Will you supply a Certificate of Sterilization with each batch?	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

## SELF-AUDIT QUALITY QUESTIONNAIRE

10. Packaging, Labelling and Shipping		YES	NO	NA
10.1.	If containers are reused, are they cleaned and inspected before use?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.2.	Are container labels reconciled and the labels printed, used and destroyed recorded?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.3.	Is each bag/container labelled with the lot/batch number?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.4.	Will each bag/container on a pallet have the lot/batch number and description?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.5.	Do you keep records of all shipments, including batch number and quantity?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.6.	Is a contractor used for shipping?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.6.1.	If you use a contractor, do you have a supplier contract?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.6.1.1.	If yes, have they been evaluated?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.7.	Is the shipping temperature controlled?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.8.	Have stability studies for temperature-controlled shipments been performed?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.9.	Are written instructions available for:			
	• Packaging components?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Packaging operation?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Labels and labelling?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.10.	Does the labelling procedure have special precautions to prevent unintentional mix-ups?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.11.	Do you maintain lot separation during packaging?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.12.	Are you prepared to meet packaging and labelling requirements from your customers?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.13.	Does your labelling indicate:			
	• Name and quality?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• The site of manufacturing?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• The lot number?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Customer order number?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Customer code number?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.14.	Do you use re-usable containers?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.14.1.	If yes: Do you have procedures to take special precautions to avoid cross-contamination?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.15.	Do you have your own transportation system?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
10.16.	Do you have a Quality/Safety selection system for contracting carriers	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.17.	Do you have a regular carrier for your goods?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.18.	Do you contact your customer in case of delay?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

## SELF-AUDIT QUALITY QUESTIONNAIRE

10. Packaging, Labelling and Shipping				
		YES	NO	NA
10.19.	Does your transport system make use of a tracking report?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.20.	Does your carrier have a Quality Manual?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.21.	Does your carrier have a SQAS assessment report?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
10.22.	Are transportations insured?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.23.	Do you have one or more substitute carriers?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.24.	Does the Safety Advisor make annual reports about transport of dangerous materials?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10.25.	In case of liquid products			
	• Do you use dedicated tankers?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Do you require cleaning of road tankers after every use?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Are cleaning certificates kept by the driver?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Are cleaning certificates available for inspection by us?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

## SELF-AUDIT QUALITY QUESTIONNAIRE

11. Safety, Health and Environment (SHE)				
		YES	NO	NA
11.1.	Do you have operational management systems for Safety, Health and Environment (SHE)?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	If so, are these systems			
	• Based on an international standard (ISO 9001/14001/18001)? <i>ISO 9001</i>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	• Certified by an accredited third-party auditing body? <i>AENOR</i>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11.2.	Do you have a dedicated organization for safety, health and environment?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11.3.	How many people are employed in this organisation? 3	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11.4.	Have you identified all relevant SHE aspects and all legal requirements?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11.5.	Do you have a structured SHE program which is regularly monitored and updated?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11.6.	Does your site comply with all relevant laws (EPA, Pollution Prevention, etc.)?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11.7.	Are the following subjects regulated by law and/or specific standards?			
11.8.	• Emissions to air	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11.9.	• Discharge of wastewater	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11.10.	• Disposal of hazardous waste	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11.11.	• Protection against/remediation of soil pollution	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11.12.	• Risk control and reduction	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11.13.	• Nuisance by noise/odor	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11.14.	• Occupational safety	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11.15.	Does your site operate its own wastewater treatment installation?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
11.16.	Is your site controlled by regular inspections of safety, health and environment?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11.17.	Are your personnel instructed on the handling of any kind of hazardous materials?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11.18.	Do you have an adequate emergency response plan and organization?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11.19.	Do you run SHE (compliance/performance) audits?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
11.20.	Do you have a certified: "Safety-Advisor transport dangerous materials (road/rail)"?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
11.21.	Does the Safety-Advisor make annual reports with respect to dangerous materials?	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>



## SELF-AUDIT QUALITY QUESTIONNAIRE

12. Food Defense				
		YES	NO	NA
12.1.	Is there a Food Defense program in place?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
	<p><i>We have a written procedure in place for the requirements of Food Defense. All doors are locked, and we have an automatic gate system monitored by personnel. All keys are controlled by our personnel with limited/ authorized access. The main door and offices are monitored by cameras and intercom 24 hours a day, year-round. All employees have a registration card. When the workers enters / leaves the factory, they must register their entry / exit on the device, signing with their cards. All visitors must fill out a registration form with their details, and we assign an identification card which must be displayed on their clothing at all times.</i></p>			
12.2.	Is there limited access control for employees and visitors to the facility and the production rooms?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
12.3.	Is there CCTV video monitoring present at the facility?	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

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**STATE OF THE ART****STATE OF THE ART**

Solutex actively implements a Quality and Food Safety Management System, based on ISO 9001:2015, ISO 22000:2018, and HACCP requirements. Current Good Manufacturing Practices according to ICH-Q7A are in place for Active Pharmaceutical Ingredients and their intermediates, pursuant to 21 CFR Part 111 for Dietary Supplement Ingredients, Dietary Supplements, and Medical Food purposes.

Solutex GC, Mallén has the sanitary authorization corresponding to the plant and its activity. It is registered in the General Registry of Food and Food Companies with N°RGSEAA 16.003705/Z and 26.013729/Z.

On 18<sup>th</sup> and 19<sup>th</sup> September of 2014, an inspection by the FDA was conducted under CPGM 7303.803 to cover CPGM7321.008 Dietary Supplements. As a result, FDA Form 483, Inspectional Observations was not issued.



Raquel Yeregui  
QA Manager

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**NON-GMO STATEMENT****NON-GMO STATEMENT**

To Whom It May Concern:

We hereby inform you that our products are made from Fish Oil or Algal Oil. These products are neither organism nor genetically modified per the regulations enforced. They also contain antioxidants from natural sources also considered non-GMO.

Therefore, our products are not subject to GMO labelling in reference to EU regulations 1829/2003 and 1830/2003.



Raquel Yeregui  
QA Manager

**BSE/TSE STATEMENT****BSE/TSE STATEMENT**

To Whom It May Concern:

We hereby inform you that our products do not contain, nor are they manufactured using any animal fats or by-products from Bovine, Ovine or Caprine – their derivative ingredients, or human blood products.

Only fish and algae are used in manufacturing our products; Fish are not TSE-relevant animals (Official Journal of the European Union 2011/C 73/01, and European Pharmacopoeia 5.2.8).



Raquel Yeregui  
QA Manager

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**CONTAMINANTS STATEMENT****CONTAMINANTS STATEMENT**

To Whom It May Concern:

By means of this letter, Solutex G.C., S.L. confirms that our Omega-3 oil is produced under strict security limits in order to control the oxidation of the product according to European Pharmacopoeia (Eur. Ph.) and under the limits established by EU Regulation 1881/2006 as amended for metals, dioxins & PCBs, 3-MCPD, 3-MCPD fatty acid esters & glycidyl fatty acid esters & polycyclic aromatic hydrocarbons (PAHs) and nitrates, therefore, control of the food security of the product is guaranteed.



Raquel Yeregui  
QA Manager

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**PESTICIDES STATEMENT****PESTICIDES STATEMENT**

To Whom It May Concern:

By means of this letter, Solutex GC, S.L., confirms that our products have been tested and analyzed for pesticides; the results indicate pesticides have not been detected according to active compounds and limits below European Pharmacopoeia.



Raquel Yeregui

QA Manager

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**GLUTEN-FREE STATEMENT****GLUTEN-FREE STATEMENT**

To Whom It May Concern:

We hereby inform you that our Omega-3 products/concentrates are gluten-free and the facilities used in the manufacturing process do not manufacture any product containing gluten.



Raquel Yeregui  
QA Manager

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**HISTAMINE STATEMENT****HISTAMINE STATEMENT**

To Whom It May Concern:

We hereby inform you that we analyze the histamine content in our raw materials from fish oil (from crude to refined oils), and the results are below the limit of quantification.

We annually evaluate the content of histamines in our contaminant plan, obtaining results below the limit of quantification.

In addition, the high temperatures in our manufacturing process causes a thermal denaturalization of proteins such as histamine, and the content in our final products is below the limit of quantification.

Therefore, we conclude that our products made from fish oil do not contain histamine in origin.



Raquel Yeregui  
QA Manager



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**RESIDUAL SOLVENTS STATEMENT****RESIDUAL SOLVENTS STATEMENT**

To Whom It May Concern:

According to current ICH Q3C Guidelines for Residual Solvents, Solutex certifies that our products contain Class 3 Solvent Ethanol, below the detection limit of 500 mg/kg for Residual Ethanol.



Raquel Yeregui  
QA Manager

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**MELAMINE STATEMENT****MELAMINE STATEMENT**

To Whom It May Concern:

We hereby inform you that our products are free of Melamine and therefore may be considered Melamine-free.



Raquel Yeregui

QA Manager

**AFLATOXINE STATEMENT****AFLATOXINE STATEMENT**

To Whom It May Concern:

Aflatoxins are naturally occurring mycotoxins that are produced by *Aspergillus flavus* and *Aspergillus parasiticus*, species of fungi. These toxins typically develop during harvest, storage and/or transit of cereal grains, legumes and tree nuts.

1. The raw material is esterified fish oil or algal oil that is not suitable for the growing and development of fungi.
2. The conditions of the manufacturing process do not allow growth and development of fungi.
3. Cereal grains, legumes and tree nuts or their by-products are not used in the manufacturing process nor are they added during production, storage or packaging.
4. Auxiliar materials used in the manufacturing process do not contain cereal grains, legumes and tree nuts or their by-products.

To the best knowledge of Solutex GC, S.L. our products are Aflatoxin free.



Raquel Yeregui

QA Manager

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**MYCOTOXINS STATEMENT****MYCOTOXINS STATEMENT**

To Whom It May Concern:

Mycotoxins are naturally produced by different species of fungi. These toxins typically develop during harvest, storage and/or transit of cereal grains, legumes and tree nuts.

1. The raw material is esterified fish oil or algal oil that is not suitable for the growing and development of fungi.
2. The conditions of the manufacturing process do not allow growth and development of fungi.
3. Cereal grains, legumes and tree nuts or their by-products are not used in the manufacturing process, nor are they added during production, storage or packaging.
4. Auxiliar materials used in the manufacturing process do not contain cereal grains, legumes and tree nuts or their by-products.

To the best knowledge of Solutex GC, S.L our products are Mycotoxin free.



Raquel Yeregui

QA Manager

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**NANOMATERIALS STATEMENT****NANOMATERIALS STATEMENT**

To Whom It May Concern:

We hereby inform you that nanotechnology is not employed during the manufacturing process of our products.



Raquel Yeregui  
QA Manager

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**PACKAGING CONFORMITY STATEMENT****PACKAGING CONFORMITY STATEMENT**

To Whom It May Concern:

Our products are drummed in 230-liter and 30-liter steel drums inner covered with sanitary lacquer suitable for food contact.

We confirm that the drums used comply with the following legislation:

- Regulation (EC) 1935/2004, of October 27, 2004, on the materials and objects destined to come into contact with food., developed in Regulation (EC) 10/2011, and its amendings.
- Regulation (EC) 2023/2006, of December 22, 2006, on Good Manufacturing Practices for materials and objects intended to come into contact with food.
- Regulation 1895/2005 (concerning the restriction on the use of certain epoxy derivatives in materials and articles intended to come into contact with food products).
- RD 847/2011, of June 17, establishing the positive list of substances allowed for the manufacture of polymeric materials intended to come into contact with food.
- Regulation FDA 21 CFR 175: Resinous and polymeric coatings for food contact.

Related to tests and limits of migration:

According to Regulation (EU) 2018/213., the overall migration limit established in a maximum value of 0.05 mg/Kg of BPA.



Raquel Yeregui

QA Manager

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**WADA STATEMENT****WADA STATEMENT**

To Whom It May Concern:

Solutex GC, S.L. does not add as ingredients, substances mentioned in the current “Prohibited List” of the World Anti-Doping Agency (WADA) to our products.

The processing aids used in the manufacturing process are not included in the “Prohibited List” of the World Anti-Doping Agency (WADA).

According to our experience with the manufacturing process as well as the knowledge of the raw materials, processing aids and ingredients, SOLUTEX GC, S.L: does not explicitly test for substances from the “Prohibited List”.



Raquel Yeregui  
QA Manager



# CERTIFICATE

AENOR has issued an IQNet recognized certificate that the organization:

**SOLUTEX GC, S.L.**

**A)**  
**PI EL ZAfranAR**  
**PARCELA 22**  
**50550 - MALLÉN**  
**(ZARAGOZA)**

**A)**  
**Parque EMPRESARIAL OMEGA, EDIF.**  
**GAMMA, CR BARAJAS 24, 28109,**  
**MADRID**  
**28108 - ALCOBENDAS**

**B)**  
**PQ EMPRESARIAL UTEBO,**  
**MIGUEL SERVET 81, NAVE 18**  
**50180 - UTEBO**  
**(ZARAGOZA)**

has implemented and maintains a

**Quality Management System**

for the following scope:

**A) The design and production of essential oils, lipids and food supplements for the sectors of Pharmacy, Nutrition and Cosmetics.**

**B) Sampling and physical-chemical and microbiological analysis of drinking, natural and waste waters.**

**Physical-chemical and microbiological analysis of foods, soils, fertilizers, chemical products, cosmetics and pharmaceutical products.**

which fulfills the requirements of the following standard

**ISO 9001:2015**

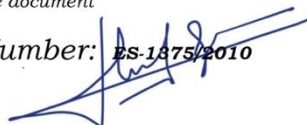
First issued on: **2010-12-22** Last issued: **2019-12-22** Validity date: **2022-12-22**

This attestation is directly linked to the IQNet Partner's original certificate and shall not be used as a stand-alone document

Registration Number: **ES-1875/2010**




Alex Stoichitoiu  
President of IQNet



Rafael GARCÍA MEIRO  
Chief Executive Officer

**AENOR**

Original Electronic Certificate

IQNet Partners\*:

AENOR Spain AFNOR Certification France APCER Portugal CCC Cyprus CISQ Italy  
CQC China CQM China CQS Czech Republic Cro Cert Croatia DQS Holding GmbH Germany EAGLE Certification Group USA  
FCAV Brazil FONDONORMA Venezuela ICONTEC Colombia Inspecta Sertifiointi Oy Finland INTECO Costa Rica  
IRAM Argentina JQA Japan KFQ Korea MIRTEC Greece MSZT Hungary Nemko AS Norway NSAI Ireland  
NYCE-SIGE México PCBC Poland Quality Austria Austria RR Russia SII Israel SIQ Slovenia  
SIRIM QAS International Malaysia SQS Switzerland SRAC Romania TEST St Petersburg Russia TSE Turkey YUQS Serbia

\* The list of IQNet partners is valid at the time of issue of this certificate. Updated information is available under [www.iqnet-certification.com](http://www.iqnet-certification.com)

This Solutex Quality Dossier is considered confidential information, for the exclusive review by the intended recipient and may not be used, published, or redistributed without prior authorization from Solutex.





# CERTIFICATE

**AENOR** has issued an IQNet recognized certificate that the organization:

**SOLUTEX GC, S.L.**

**PI EL ZAFRANAR PARCELA 22.  
50550 - MALLÉN  
(ZARAGOZA)**

*has implemented and maintains a*

**Food Safety Management System**

*for the following scope:*

**The production of essential oils and lipids.**

*which fulfills the requirements of the following standard*

**ISO 22000:2018**

First issued on: **2010-12-27** Last issued: **2021-02-08** Validity date: **2022-12-27**

*This attestation is directly linked to the IQNet Partner's original certificate and shall not be used as a stand-alone document*

**Registration Number: ES-SA-0052/2010**



Alex Stoichitoiu  
President of IQNet



Rafael GARCÍA MEIRO  
Chief Executive Officer

**AENOR**

**IQNet Partners\*:**

AENOR Spain AFNOR Certification France APCER Portugal CCC Cyprus CISQ Italy  
CQC China CQM China CQS Czech Republic Cro Cert Croatia DQS Holding GmbH Germany EAGLE Certification Group USA  
FCAV Brazil FONDONORMA Venezuela ICONTEC Colombia Inspecta Sertifiointi Oy Finland INTECO Costa Rica  
IRAM Argentina JQA Japan KFQ Korea MIRTEC Greece MSZT Hungary Nemko AS Norway NSAI Ireland  
NYCE-SIGE México PCBC Poland Quality Austria Austria RR Russia SII Israel SIQ Slovenia  
SIRIM QAS International Malaysia SQS Switzerland SRAC Romania TEST St Petersburg Russia TSE Turkey YUQS Serbia

\* The list of IQNet partners is valid at the time of issue of this certificate. Updated information is available under [www.iqnet-certification.com](http://www.iqnet-certification.com)

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## FRIEND OF THE SEA CERTIFICATION



Certificate No. LA0047-2021-A

# CERTIFICATE

**Friend of the Sea**

Issued to:

**SOLUTEX GC, SL**  
**Poligono Industrial EL Zafranar Calle Rioja 6**  
**Mallen – Zaragoza 50550 Spain**

London Associati declares to have audited the product(s) and/or units of the above mentioned Company and have found to be in conformity with the standard:

**FOS CoC, FF, FM FO and O3**  
**Criteria and Indicators for the Certification of the**  
**Traceability of Friend of the Sea products rev.5, 2017**

**FOS 0001 - Certification Procedure FOS-FF, FOS-FM, FOS-FO, FOS-O3 and**  
**CoC General requirements rev 9.3.**

and that the products mentioned below comply with this standard:

**(FISH OIL CONCENTRATE):**

Anchoveta (*Engraulis rigens*), Chub mackerel (*Scomber japonicus*), European pilchard (*Sardina pilchardus*), European anchovy (*Engraulis encrasicolus*),  
Anchoa samasa (*Anchoa nasus*),  
Atlantic chub mackerel (*Scomber colias*).

This Certificate covers the product(s) and/or unit(s) and/or processes/activities as mentioned further in the authenticated annex of this certificate.

**This certificate is valid from 22-02-2021 to 21-02-2024**

The current status of this certificate is always displayed at:

<http://www.friendofthesea.org/certified-products.asp>

First date of Certificate: **22-02-2021**

Place and date:  
**London (UK),**  
**22-02-2021**

Current audit date: **08-02-2021**

**LONDON**  
ASSOCIATI

20-20 Wenlock Road  
N1 7GU London UK  
+44 (0) 20 3936 0609  
info@associati.london




Corso Buenos Aires, 45  
20124 Milan, Italy  
www.friendofthesea.org  
Tel. +39 02 87075166  
info@friendofthesea.org





Lead Auditor  
*Pierluigi Monticini*  
Pierluigi Monticini

## IFOS CERTIFICATION



# Raw Materials Summary Report


<b>Raw Material Brand Name:</b>	Omegetex
<b>Raw Material Summary:</b>   <div style="text-align: center;">  </div>	<ul style="list-style-type: none"> <li>★ The manufacturing facility is an approved and registered food/dietary supplement manufacturing facility with an appropriate certification = <b>YES</b></li> <li>★ The company and/or product has been registered in accordance with the regulatory authorities' requirements where the product is produced = <b>YES</b></li> <li>★ The analytical methods used have met the IFOS standard of testing = <b>YES</b></li> <li>★ Each lot of certified IFOS raw material has been individually inspected and reviewed for IFOS program compliance = <b>YES</b></li> <li>★ The product has met the IFOS Consumer Report 5-Star Rating Criteria = <b>YES</b></li> </ul>
<b>Company Name:</b>	Solutex®
<b>Company Phone:</b>	+34 91 806 04 77 (EU)   800.466.1484 (North America)

Certified SKUs:	
OMEGATEX5025TGD	
OMEGATEX5020IF	
OMEGATEX5020TGNF	
OMEGATEX8000TGINN	
OMEGATEX4921IF	

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## MANUFACTURING PROCESS DIAGRAM

